

CLEANING PROCEDURES

LEXAN sheet, like all plastics should be cleaned periodically. A regular, one-a-year cleaning program will help prevent noticeable weathering and dirt build up. The proper procedure for field cleaning is to sponge or spray on Formula 409 household cleaner full strength, followed by a cold water rinse. This will remove dirt and grime and restore clarity to the sheet.

CLEANING PROCEDURES FOR LEXAN

- 1.) Rinse sheet with lukewarm water.
- 2.) Wash sheet with a mild soap and lukewarm water.
- 3.) Use a soft cloth or sponge and gently wash to loosen remaining dirt and grime. **DO NOT SCRUB** or use brushes or squeegees: the coating on LEXAN XL 10 sheet is UV resistant. *It is not a mar-resistant coating.*
- 4.) Repeat rinse and dry with a soft cloth to prevent water spotting.
- 5.) Do not clean in direct sunlight.

CLEANING AGENTS WHICH HAVE BEEN FOUND TO BE COMPATIBLE WITH LEXAN SGC100 SHEET UNDER LABORATORY CONDITIONS

Formula 409
Joy
Windex with Ammonia D
Palmolive Liquid
Top Job
Freon T.F.
VM&P Grade Naphtha
Butyl Cellosolve
Isopropyl Alcohol

IMPORTANT: If a material is found to be Incompatible in a short-term test, it will usually be found to be incompatible in the field. The converse, however, is not always true. Favorable performance is no guarantee that actual end-use conditions have been duplicated. Therefore, these results should be used as a guide only and it is recommended that the products be tested under actual end use conditions by the user.

Provided by GE Plastics